

Product Name: MOBIL -45° C ANTIFREEZE/COOLANT
Revision Date: 20 May 2021
Issue Date: Jul 25 2017

SDS Number:7174094XCN
Version:3.01

SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: MOBIL -45° C ANTIFREEZE/COOLANT
Product Description: Glycol
Product Code: 3510106010B0
Recommended Use: Antifreeze/coolant

COMPANY IDENTIFICATION

Supplier: ExxonMobil (China) Investment Co., Ltd.
17/F., Metro Tower
30 Tian Yao Qiao Road
Shanghai 200030 China

24 Hour Emergency Telephone	(+86) 0532-83889090
Supplier General Contact	(+86) 021-24076000
E-Mail	lubricants-sds@exxonmobil.com
FAX	400 1200 526

SECTION 2 HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

Physical State: Liquid Colour: Red Odour: Characteristic
H302: Harmful if swallowed.

High-pressure injection under skin may cause serious damage. Ingestion may cause serious adverse effects and may be fatal. May cause kidney failure and central nervous system effects. Prolonged exposure to elevated concentrations of mist or liquid may cause irritation of the skin, eyes, and respiratory tract.

The hazard classification for this material is in accordance with the General Rules for Classification and Hazard Communication of Chemicals (GB 13690-2009).

CLASSIFICATION:

Acute oral toxicant: Category 4. Specific target organ toxicant (repeated exposure): Category 2.

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LABEL:

Symbol:



Signal Word: Warning

Hazard Statements:

Health: H302: Harmful if swallowed. H373: May cause damage to organs through prolonged or repeated exposure. Kidney

Precautionary Statements:

General: P101: If medical advice is needed, have product container or label at hand. P102: Keep out of reach of children. P103: Read label before use.
Prevention: P260: Do not breathe mist / vapours. P264: Wash skin thoroughly after handling. P270: Do not eat, drink or smoke when using this product.
Response: P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. P315: Get immediate medical advice/attention. P330: Rinse mouth.
Disposal: P501: Dispose of contents and container in accordance with local regulations.

Contains: ETHYLENE GLYCOL

Other hazard information:

PHYSICAL / CHEMICAL HAZARDS

No significant hazards.

HEALTH HAZARDS

High-pressure injection under skin may cause serious damage. Ingestion may cause serious adverse effects and may be fatal. May cause kidney failure and central nervous system effects. Prolonged exposure to elevated concentrations of mist or liquid may cause irritation of the skin, eyes, and respiratory tract.

ENVIRONMENTAL HAZARDS

No significant hazards.

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks

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which may vary from person to person.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a mixture.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
ETHYLENE GLYCOL	107-21-1	50 - < 60%	H302, H373
POTASSIUM HYDROXIDE	1310-58-3	0.1 - < 1%	H290, H302, H314(1A)

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4 FIRST AID MEASURES

FIRST AID: INHALATION

Immediately remove from further exposure. Get immediate medical assistance. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Give supplemental oxygen, if available. If breathing has stopped, assist ventilation with a mechanical device.

SKIN CONTACT

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

Seek immediate medical attention.

IMPORTANT SYMPTOMS AND HEALTH EFFECTS

Headache, dizziness, drowsiness, nausea and other CNS effects. Local necrosis as evidenced by delayed onset of pain and tissue damage a few hours after injection.

ADVICE TO PROTECT RESCUER

Please refer to Section 8 for personal protection information.

NOTE TO PHYSICIAN

This product contains ethylene glycol and/or diethylene glycol which, if ingested, are metabolized

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to toxic metabolites by the enzyme alcohol dehydrogenase, for which ethanol and 4-methylpyrazole \U.S. drug name Fomepizole, trade name Antizol\ are antagonists. Administration of oral or intravenous ethanol or intravenous 4-methylpyrazole may arrest further metabolism of this material and thereby ameliorate the toxicity. Use of ethanol or 4-methylpyrazole does not affect toxic metabolites that are already present and is not a substitute for hemodialysis.

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, alcohol-resistant foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water or standard foam

SPECIAL HAZARD WHEN ON FIRE

In case of fire, see below for hazardous combustion products. Containers exposed to excessive heat from a fire may rupture.

FIRE FIGHTING INSTRUCTIONS AND PROTECTIVE MEASURES

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Incomplete combustion products, Oxides of carbon, Smoke, Fume

FLAMMABILITY PROPERTIES

Flash Point [Method]: >100 C (212 F) [ASTM D-93]

Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D

Autoignition Temperature: N/D

SECTION 6 ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all

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applicable regulations.

PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required, due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

ENVIRONMENTAL PRECAUTIONS

Remove debris in path of spill and remove contaminated debris from shoreline and water surface and dispose of according to local regulations. Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do so without risk. Do not touch or walk through spilled material. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do so without risk. Material will sink. Remove material, as much as possible, using mechanical equipment.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

SECTION 7 HANDLING AND STORAGE

HANDLING

Avoid breathing mists or vapour. Avoid contact with skin. Prevent small spills and leakage to avoid slip hazard.

Static Accumulator: This material is not a static accumulator.

STORAGE

Do not store in open or unlabelled containers.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

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Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit/Standard			Note	Source	Year
ETHYLENE GLYCOL		STEL	40 mg/m3			China OELs	2019
ETHYLENE GLYCOL		TWA	20 mg/m3			China OELs	2019
ETHYLENE GLYCOL	Aerosol, inhalable	STEL	10 mg/m3			ACGIH	2020
ETHYLENE GLYCOL	Vapor fraction	STEL	50 ppm			ACGIH	2020
ETHYLENE GLYCOL	Vapor fraction	TWA	25 ppm			ACGIH	2020
POTASSIUM HYDROXIDE		MAC	2 mg/m3			China OELs	2019
POTASSIUM HYDROXIDE		Ceiling	2 mg/m3			ACGIH	2020

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No protection is ordinarily required under normal conditions of use and with adequate ventilation. Particulate filter when appropriate.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the

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specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, chemical-resistant gloves are recommended. If contact with forearms is likely, wear gauntlet-style gloves. Nitrile, Viton

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Liquid
Colour: Red
Odour: Characteristic
Odour Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 °C): 1.086
Flash Point [Method]: >100 °C (212 °F) [ASTM D-93]
Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D
Flammability (Solid, Gas): N/A
Autoignition Temperature: N/D
Boiling Point / Range: N/D
Vapour Density (Air = 1): N/D
Vapour Pressure: < 0.013 kPa (0.1 mm Hg) at 20 °C

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Evaporation Rate (n-butyl acetate = 1): N/D
pH: 8.5
Log Pow (n-Octanol/Water Partition Coefficient): N/D
Solubility in Water: Complete
Viscosity: <5 cSt (5 mm²/sec) at 40 C
Freezing Point: -45 C (-49 F)
Melting Point: N/D
Decomposition Temperature: N/D
Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

CONDITIONS TO AVOID: Excessive heat. High energy sources of ignition.

MATERIALS TO AVOID: Strong Acids, Strong oxidisers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

SECTION 11 TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

<u>Hazard Class</u>	<u>Conclusion / Remarks</u>
Inhalation	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Negligible hazard at ambient/normal handling temperatures.
Ingestion	
Acute Toxicity (Human): LDLo 100 ml	Moderately toxic. Based on assessment of the components.
Skin	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin Corrosion/Irritation: No end point data for material.	Negligible irritation to skin at ambient temperatures. Based on assessment of the components.
Eye	
Serious Eye Damage/Irritation: No end point data for material.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.
Sensitisation	

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Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: No end point data for material.	Not expected to be a skin sensitizer. Based on assessment of the components.
Aspiration: No end point data for material.	Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.
Germ Cell Mutagenicity: No end point data for material.	Not expected to be a germ cell mutagen. Based on assessment of the components.
Carcinogenicity: No end point data for material.	Not expected to cause cancer. Based on assessment of the components.
Reproductive Toxicity: No end point data for material.	Not expected to be a reproductive toxicant. Based on assessment of the components.
Lactation: No end point data for material.	Not expected to cause harm to breast-fed children.
Specific Target Organ Toxicity (STOT)	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.
Repeated Exposure: No end point data for material.	Contains a substance that may cause damage to organs from prolonged or repeated exposure. Based on assessment of the components.

TOXICITY FOR SUBSTANCES

NAME	ACUTE TOXICITY
POTASSIUM HYDROXIDE	Oral Lethality: LD 50 273 mg/kg (Rat)

OTHER INFORMATION

For the product itself:

Target Organs Repeated Exposure: Kidney

Contains:

ETHYLENE GLYCOL (EG): Repeated high oral exposure has caused kidney damage, neurological effects, degeneration of the liver and changes in blood chemistry and circulating blood cells in laboratory animals. Repeated overexposure has the potential to cause similar toxic effects in humans. EG causes developmental and reproductive effects at high dose levels in laboratory animals. The relevance of these findings to humans is uncertain.

IARC Classification:

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = IARC 1

2 = IARC 2A

3 = IARC 2B

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SECTION 12 ECOLOGICAL INFORMATION

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Material -- Expected to be readily biodegradable.

Atmospheric Oxidation:

Material -- Expected to degrade rapidly in air

BIOACCUMULATION POTENTIAL

Material -- Potential to bioaccumulate is low.

MOBILITY

Material -- Expected to remain in water or migrate through soil.

SECTION 13 DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

NATIONAL CATALOGUE OF HAZARDOUS WASTES

HW06 - Organic Solvents Wastes and waste containing organic solvents

DISPOSAL RECOMMENDATIONS

Even though this product is readily biodegradable, it must not be indiscriminately discarded into the environment. Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

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SECTION 14 TRANSPORT INFORMATION

China List of Dangerous Goods (GB 12268 - 2012) : Not Regulated for Land Transport

INTERNATIONAL CLASSIFICATION FOR TRANSPORT

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

The hazard classification for this material is in accordance with the General Rules for Classification and Hazard Communication of Chemicals (GB 13690-2009).

REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS

The General Rules for preparation of precautionary label for Chemicals (GB 15258-2009):
Regulated

Law of the People's Republic of China on Prevention and Control of Environmental Pollution by
Solid Waste: See Disposal Considerations section.

Listed or exempt from listing/notification on the following chemical inventories (May contain
substance(s) subject to notification to the EPA Active TSCA inventory prior to import to USA):
AIIC, DSL, ENCS, IECSC, KECI, TCSI, TSCA

SECTION 16 OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):

H290: May be corrosive to metals; Corrosive to Metals

H302: Harmful if swallowed; Acute Tox Oral, Cat 4

H314(1A): Causes severe skin burns and eye damage; Skin Corr/Irritation, Cat 1A

H373: May cause damage to organs through prolonged or repeated exposure; Target Organ, Repeated, Cat 2

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

Composition: Component Table information was modified.

GHS Health Symbol information was modified.

GHS Target Organ List information was modified.

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Section 08: Exposure Limits Table information was modified.
Section 11 Substance Toxicology table information was modified.
Section 11: Target Organ Toxicity - Repeat Conclusion information was modified.
Section 11: Target Organ Toxicity Repeat - Organ Systems information was modified.
Section 12: information was modified.
Section 14: Label(s) information was deleted.
Section 15: National Chemical Inventory Listing information was modified.
Section 16: HCode Key information was modified.
Section 16: Revision Information - SDS format change phrase. information was deleted.

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